Lest you ever forget how LESS is implemented:

There are 3 files in the Less folder:

Custom-other.less

Custom-bootstrap.less

Custom-variables.less

Custom-bootstrap.less is the less file that compiles and combines the other two, and it exports custom-boostrap.css into the CSS folder.

On the LESS compiler, you need to drop your three less files. Set the output of custom-bootstrap to the CSS folder. Do your work in custom-other.less.